

724X
65808 AMK

Test	Induction	7-8	8,5	9,5 μH
Induction	9-11	8,5	9,5 μH	
Induction	10-12	8,5	9,5 μH	
Induction	1-2	8,5	9,5 μH	19,1-21,4 μH
Induction	5-6	8,5	9,5 μH	19,1-21,4 μH

Insulation Winding - Winding @ 500V DC *

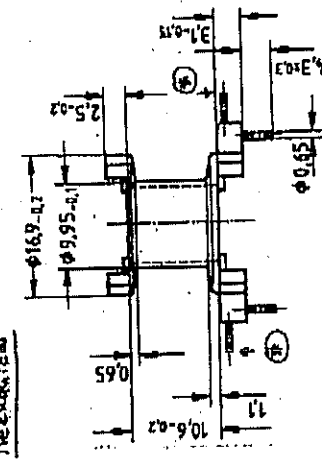
Insulation Winding - Core @ 500V DC *

Check all combinations

Check phases

Mechanical

*) After assembly, the wires and/or solder may not exceed the length of the bare terminal.



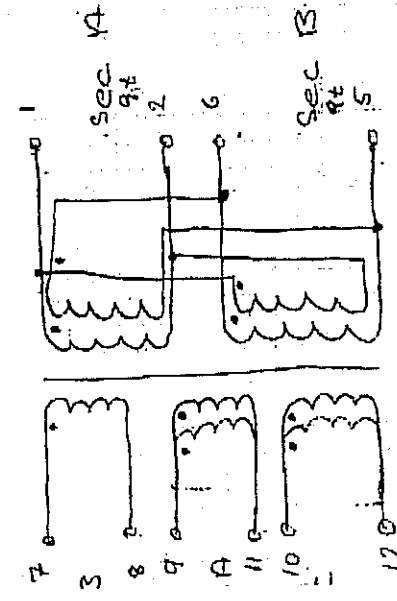
Issue	Change reference	Date	Prop.	Appr.	Appr.
1		02.02.27	JA		ED
2	ECO 312	03.10.21	PHJ	SAP	PHJ
3	ECO 20525	21.04.21	PHJ	SAP	PHJ



± 15V Power Transformer
Dwg. No. 3-109
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Materials:

Wire: 065811-1250-141 Siemens
amps: 065812-12203 Siemens
Wire: 065812-01512-1 Siemens
Wire: 0,2 mm, 0,4 mm, 0,56 mm CuL (solderable)
ape: 50 μm



Instructions:

Wire A: 2x6 turns bifilar 0,56 mm CuL start 9, stop 11
ape in two layers
Wire B: 2x9 turns bifilar 0,4 mm CuL start 1 and 6
stop 2 and 5
ape in one layer
Wire C: 2x9 turns bifilar 0,4 mm CuL start 11 and 6
stop 2 and 5
ape in two layers
Wire D: 2x6 turns bifilar 0,56 mm CuL start 7 stop 8
ape in two layers
Wire E: 2x6 turns bifilar 0,56 mm CuL start 10 stop 12
ape in two layers