

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriété de c FCI. Droits de reproduction FCI.

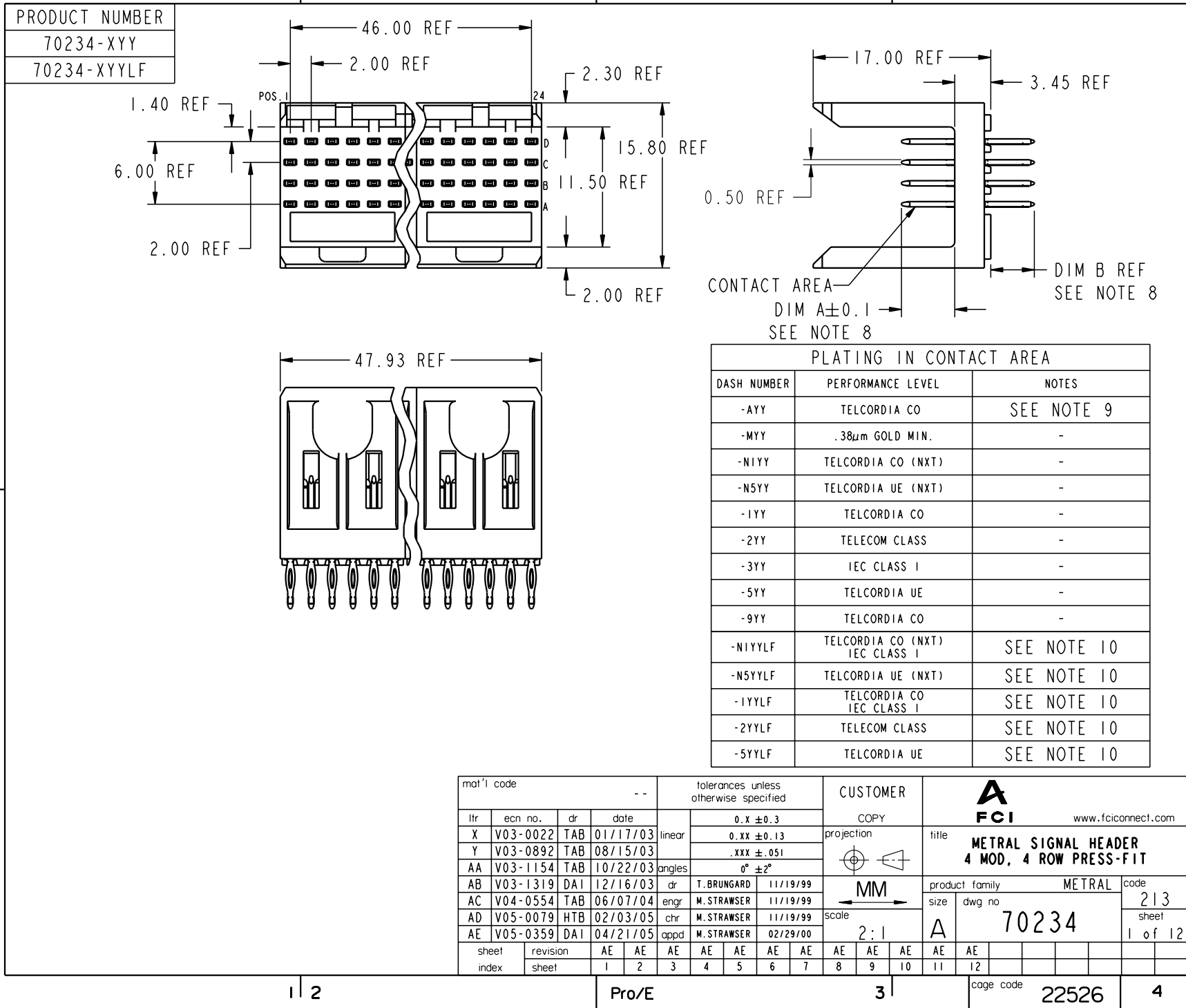
**A**  
**FCI**

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

A

**A**  
**FCI**

B



A

B

Pro/E

3

cage code 22526

4

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

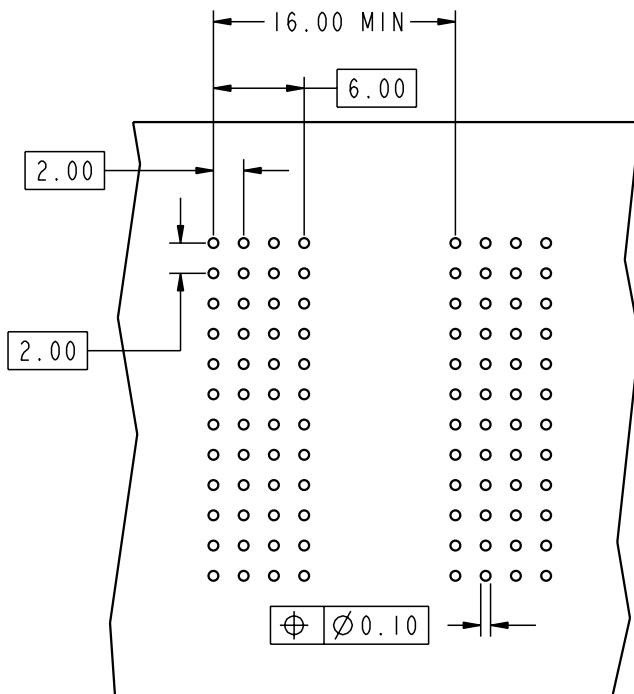
**A**  
**FCI**

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

A

**A**  
**FCI**

B



REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE

SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

| KEY  |                 |                 |
|------|-----------------|-----------------|
| CODE | DIMENSIONS      |                 |
|      | DIM "A"<br>MATE | DIM "B"<br>TAIL |
| 1    | 5.00            | 4.30            |
| 2    | 5.75            | 4.30            |
| 3    | 6.50            | 4.30            |
| 4    | 7.25            | 4.30            |
| 5    | 5.00            | 13.60           |
| 6    | 5.75            | 13.60           |
| 7    | 6.50            | 13.60           |
| 8    | 7.25            | 13.60           |
| 9    | 5.00            | 17.00           |
| 10   | 5.75            | 17.00           |
| 11   | 6.50            | 17.00           |
| 12   | 7.25            | 17.00           |
| 13   | 8.25            | 4.30            |
| 14   | 8.25            | 13.60           |
| 15   | 8.25            | 17.00           |
| 19   | 8.00            | 4.30            |
| 20   | 8.00            | 13.60           |
| 21   | 8.00            | 17.00           |

A

|             |         |                |            |            |          |                                          |      |          |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|-------------|---------|----------------|------------|------------|----------|------------------------------------------|------|----------|--------------------------------------------------------|-----------------------------------------------------------------------|--|------|--|--|--|--|--|--|--|
| mat'l code  |         |                |            | --         |          | tolerances unless<br>otherwise specified |      | CUSTOMER |                                                        | <div><div>A</div><div>FCI</div><div>www.fciconnect.com</div></div>    |  |      |  |  |  |  |  |  |  |
| lfr         | ecr no. | dr             | date       | linear     | 0.X ±0.3 |                                          | COPY |          | <div><div>projection</div><div></div></div>            | title<br><b>METRAL SIGNAL HEADER</b><br><b>4 MOD, 4 ROW PRESS-FIT</b> |  |      |  |  |  |  |  |  |  |
| AE          |         |                | 0.XX ±0.13 |            |          |                                          |      |          |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|             |         |                | .XXX ±.051 |            |          |                                          |      |          |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|             |         |                |            | angles     | 0° ±2°   |                                          |      |          | <div><div>MM</div><div>scale</div><div>1:1</div></div> | product family<br>METRAL                                              |  | code |  |  |  |  |  |  |  |
|             |         |                | dr         | T.BRUNGARD | 11/19/99 |                                          |      | 213      |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|             |         |                | enr        | M.STRAWSE  | 11/19/99 |                                          |      | sheet    |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|             |         |                | chr        | M.STRAWSE  | 11/19/99 |                                          |      | 2        |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
|             |         |                | appd       | M.STRAWSE  | 02/29/00 |                                          |      |          |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |
| sheet index |         | revision sheet |            |            |          |                                          |      |          |                                                        |                                                                       |  |      |  |  |  |  |  |  |  |

B

Pro/E

3

cage code  
22526

4

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du proprietaire. Propriete de c FCI. Droits de reproduction FCI.

**A**  
**FCI**

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**B**

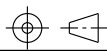
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X10<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X11<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | B   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | A   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X12<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | B   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | A   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X13<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X14<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 4                      | 4 | 4 | 4 | 4 | 4      | 4 | 4 | 4 | 4  | 4      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | C   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | A   | 4                      | 4 | 4 | 4 | 4 | 4      | 4 | 4 | 4 | 4  | 4      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  | 4  | 4  |

|            |         |          |      |        |                     |                                          |            |          |                                                                                       |                                                                                                                                    |        |       |       |
|------------|---------|----------|------|--------|---------------------|------------------------------------------|------------|----------|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------|-------|-------|
| mat'l code |         |          |      | --     |                     | tolerances unless<br>otherwise specified |            | CUSTOMER |                                                                                       |  <b>FCI</b> <small>www.fciconnect.com</small> |        |       |       |
| ltr        | ecr no. | dr       | date | linear | 0.X ±0.3            |                                          | COPY       |          |  | title                                                                                                                              |        |       |       |
| AE         |         |          |      |        | 0.XX ±0.13          |                                          | projection |          |                                                                                       | METRAL SIGNAL HEADER                                                                                                               |        |       |       |
|            |         |          |      |        | .XXX ±.051          |                                          |            |          |                                                                                       | 4 MOD. 4 ROW PRESS-FIT                                                                                                             |        |       |       |
|            |         |          |      | angles | 0° ±2°              |                                          |            |          |  | product family                                                                                                                     |        |       |       |
|            |         |          |      | dr     | T.BRUNGARD 11/19/99 |                                          |            |          |                                                                                       | METRAL                                                                                                                             |        |       |       |
|            |         |          |      | enrg   | M.STRAWSE 11/19/99  |                                          |            |          |                                                                                       | code                                                                                                                               |        |       |       |
|            |         |          |      | chr    | M.STRAWSE 11/19/99  |                                          |            |          |                                                                                       | 213                                                                                                                                |        |       |       |
|            |         |          |      | appd   | M.STRAWSE 02/29/00  |                                          |            |          | size                                                                                  |                                                                                                                                    | dwg no |       |       |
| sheet      |         | revision |      |        |                     |                                          |            |          |                                                                                       | A                                                                                                                                  |        | 70234 | sheet |
| index      |         | sheet    |      |        |                     |                                          |            |          |                                                                                       |                                                                                                                                    |        | 3     |       |

**B**

1 | 2

Pro/E

3 |

cage code 22526

4

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005

A

FCI

B

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X20<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | C   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X21<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | C   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | B   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | A   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X22<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | C   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | B   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X23<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | C   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X24<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | C   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | B   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | A   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |

1 | 2

1 | 2

Pro/E

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X25<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | C   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | B   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X26<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | C   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X27<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | C   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X28<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | C   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | B   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | A   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  |

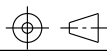
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X29<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | C   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | B   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | A   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  |

3 |

3 |

4

4

|             |         |                |      |                                          |                     |            |  |                                                                                                          |  |
|-------------|---------|----------------|------|------------------------------------------|---------------------|------------|--|----------------------------------------------------------------------------------------------------------|--|
| mat'l code  |         |                |      | tolerances unless<br>otherwise specified |                     | CUSTOMER   |  |  www.fciconnect.com |  |
| ltr         | ecr no. | dr             | date | linear                                   | 0.X ±0.3            | COPY       |  |                     |  |
| AE          |         |                |      |                                          | 0.XX ±0.13          | projection |  |                                                                                                          |  |
|             |         |                |      |                                          | .XXX ±.051          |            |  |                                                                                                          |  |
|             |         |                |      | angles                                   | 0° ±2°              |            |  |                                                                                                          |  |
|             |         |                |      | dr                                       | T.BRUNGARD 11/19/99 | MM         |  | product family METRAL                                                                                    |  |
|             |         |                |      | enrg                                     | M.STRAWSER 11/19/99 | scale      |  | size dwg no                                                                                              |  |
|             |         |                |      | chr                                      | M.STRAWSER 11/19/99 | 1:1        |  | A 70234                                                                                                  |  |
|             |         |                |      | appd                                     | M.STRAWSER 02/29/00 |            |  | code 213                                                                                                 |  |
| sheet index |         | revision sheet |      |                                          |                     |            |  | sheet 4                                                                                                  |  |
|             |         |                |      |                                          |                     |            |  | cage code 22526                                                                                          |  |

A

B

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du proprietaire. Propriete de c FCI. Droits de reproduction FCI.

**A**  
**FCI**

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**

**FCI**

**B**

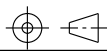
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X30<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X31<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 9                      | 9 | 9 | 9 | 9 | 9      | 9 | 9 | 9 | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | C   | 9                      | 9 | 9 | 9 | 9 | 9      | 9 | 9 | 9 | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | B   | 9                      | 9 | 9 | 9 | 9 | 9      | 9 | 9 | 9 | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | A   | 9                      | 9 | 9 | 9 | 9 | 9      | 9 | 9 | 9 | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X32<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | C   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | B   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X33<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 1                      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X34<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | A   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |

|                |                   |    |      |                                          |                     |            |  |                                                                                       |  |  |  |
|----------------|-------------------|----|------|------------------------------------------|---------------------|------------|--|---------------------------------------------------------------------------------------|--|--|--|
| mat'l code     |                   |    |      | tolerances unless<br>otherwise specified |                     | CUSTOMER   |  | <b>A</b><br><b>FCI</b><br>www.fciconnect.com                                          |  |  |  |
| ltr            | ecr no.           | dr | date | linear                                   | 0.X ±0.3            | COPY       |  |  |  |  |  |
| AE             |                   |    |      |                                          | 0.XX ±0.13          | projection |  |                                                                                       |  |  |  |
|                |                   |    |      |                                          | .XXX ±.051          |            |  |                                                                                       |  |  |  |
|                |                   |    |      | angles                                   | 0° ±2°              |            |  |  |  |  |  |
|                |                   |    |      | dr                                       | T.BRUNGARD 11/19/99 |            |  |                                                                                       |  |  |  |
|                |                   |    |      | enrg                                     | M.STRAWSE 11/19/99  |            |  |                                                                                       |  |  |  |
|                |                   |    |      | chr                                      | M.STRAWSE 11/19/99  |            |  | A                                                                                     |  |  |  |
|                |                   |    |      | appd                                     | M.STRAWSE 02/29/00  |            |  |                                                                                       |  |  |  |
| sheet<br>index | revision<br>sheet |    |      |                                          |                     |            |  |                                                                                       |  |  |  |
|                |                   |    |      |                                          |                     |            |  |                                                                                       |  |  |  |

**A**

**B**

1 | 2

1 | 2

3 |

3 |

4

4

Pro/E

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005

cage code  
22526

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du proprietaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

**A**

**A**

**FCI**

**B**

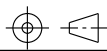
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X40<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 4                      | 4 | 4 | 4 | 4 | 4      | 4 | 4 | 4 | 4  | 4      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | A   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X41<br><br>SEE NOTE II<br>LEAD FREE<br>OPTION | D   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 4                      | 4 | 4 | 4 | 4 | 4      | 4 | 4 | 4 | 4  | 4      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  | 4  | 4  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X42<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | B   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | A   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X43<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 13                     | 13 | 13 | 13 | 13 | 13     | 13 | 13 | 13 | 13 | 13     | 13 | 13 | 13 | 13 | 13     | 13 | 13 | 13 | 13 | 13 | 13 | 13 | 13 |
|                                                     | C   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | A   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X44<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 4                      | 4 | 4 | 4 | 4 | 4      | 4 | 4 | 4 | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | A   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |

|             |         |                |      |                         |                         |                                          |            |          |                                                                                       |                                                                                                                                    |  |
|-------------|---------|----------------|------|-------------------------|-------------------------|------------------------------------------|------------|----------|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--|
| mat'l code  |         |                |      | --                      |                         | tolerances unless<br>otherwise specified |            | CUSTOMER |                                                                                       |  <b>FCI</b> <small>www.fciconnect.com</small> |  |
| lfr         | ecr no. | dr             | date | linear                  | 0.X ±0.3                |                                          | COPY       |          |  | title                                                                                                                              |  |
| AE          |         |                |      |                         | 0.XX ±0.13              |                                          | projection |          |                                                                                       | METRAL SIGNAL HEADER                                                                                                               |  |
|             |         |                |      |                         | .xxx ±.051              |                                          |            |          |                                                                                       | 4 MOD. 4 ROW PRESS-FIT                                                                                                             |  |
|             |         |                |      | angles                  | 0° ±2°                  |                                          |            |          |  | product family                                                                                                                     |  |
|             |         |                |      |                         | dr T.BRUNGARD 11/19/99  |                                          |            |          |                                                                                       | METRAL                                                                                                                             |  |
|             |         |                |      |                         | enrg M.STRAWSE 11/19/99 |                                          |            |          |                                                                                       | code                                                                                                                               |  |
|             |         |                |      |                         | chr M.STRAWSE 11/19/99  |                                          |            |          | scale                                                                                 | size                                                                                                                               |  |
|             |         |                |      | appd M.STRAWSE 02/29/00 |                         |                                          |            | dwg no   |                                                                                       |                                                                                                                                    |  |
|             |         |                |      |                         |                         |                                          |            | 70234    |                                                                                       |                                                                                                                                    |  |
| sheet index |         | revision sheet |      |                         |                         |                                          |            |          |                                                                                       | A                                                                                                                                  |  |
|             |         |                |      |                         |                         |                                          |            |          |                                                                                       | 213                                                                                                                                |  |
|             |         |                |      |                         |                         |                                          |            |          |                                                                                       | sheet                                                                                                                              |  |
|             |         |                |      |                         |                         |                                          |            |          |                                                                                       | 6                                                                                                                                  |  |

**A**

**B**

1 | 2

3 |

4

1 | 2

Pro/E

3 |

cage code 22526

4

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005





A

FCI

B

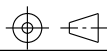
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X60<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | A   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X61<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X62<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | C   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | B   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | A   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X63<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 15                     | 15 | 15 | 15 | 15 | 15     | 15 | 15 | 15 | 15 | 15     | 15 | 15 | 15 | 15 | 15     | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X64<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

|             |         |                |      |                                          |                        |  |  |                                                                                       |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------|---------|----------------|------|------------------------------------------|------------------------|--|--|---------------------------------------------------------------------------------------|--|--|-----------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|--|--|--|
| mat'l code  |         |                |      | tolerances unless<br>otherwise specified |                        |  |  | CUSTOMER                                                                              |  |  |                                                                 |  www.fciconnect.com |  |  |  |  |  |  |  |  |  |  |  |  |
| ltr         | ecr no. | dr             | date | linear                                   | 0.X ±0.3               |  |  | COPY                                                                                  |  |  | title<br><b>METRAL SIGNAL HEADER<br/>4 MOD. 4 ROW PRESS-FIT</b> |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
| AE          |         |                |      |                                          | 0.XX ±0.13             |  |  | projection                                                                            |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      |                                          | .XXX ±.051             |  |  |  |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      | angles                                   | 0° ±2°                 |  |  |  |  |  | product family<br>METRAL                                        |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      |                                          | dr T.BRUNGARD 11/19/99 |  |  |                                                                                       |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      |                                          | enr M.STRAWSE 11/19/99 |  |  |                                                                                       |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      |                                          | chr M.STRAWSE 11/19/99 |  |  | scale<br>1:1                                                                          |  |  | size<br>A                                                       |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
|             |         |                |      | appd M.STRAWSE 02/29/00                  |                        |  |  |                                                                                       |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |
| sheet index |         | revision sheet |      |                                          |                        |  |  |                                                                                       |  |  |                                                                 |                                                                                                          |  |  |  |  |  |  |  |  |  |  |  |  |

A

B

1 | 2

3 |

4

1 | 2

Pro/E

3 |

cage code 22526

4



A

B

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X70<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 4                      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | C   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X71<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | C   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 1                      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | A   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X72<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 4                      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | B   | 4                      | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4      | 4  | 4  | 4  | 4  | 4  | 4  |
|                                                     | A   | 19                     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19 |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X73<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X74<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | A   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  |

1 | 2

1 | 2

Pro/E

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X75<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X76<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 19                     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 |
|                                                     | C   | 1                      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | B   | 1                      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | A   | 19                     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X77<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 2                      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | C   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | B   | 19                     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19     | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 |
|                                                     | A   | 3                      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X78<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | C   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                                                     | B   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | A   | 1                      | 1 | 1 | 1 | 1 | 1      | 1 | 1 | 1 | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X79<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 3                      | 3 | 3 | 3 | 3 | 3      | 3 | 3 | 3 | 3  | 3      | 3  | 3  | 3  | 3  | 3      | 3  | 3  | 3  | 3  | 3  | 3  | 3  | 3  |
|                                                     | C   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | B   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |
|                                                     | A   | 2                      | 2 | 2 | 2 | 2 | 2      | 2 | 2 | 2 | 2  | 2      | 2  | 2  | 2  | 2  | 2      | 2  | 2  | 2  | 2  | 2  | 2  | 2  | 2  |

A

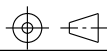
B

3 |

3 |

4

4

|            |         |    |      |                                          |                        |  |  |            |  |  |                                                                                       |                                                                                                          |     |  |  |
|------------|---------|----|------|------------------------------------------|------------------------|--|--|------------|--|--|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|-----|--|--|
| mat'l code |         |    |      | tolerances unless<br>otherwise specified |                        |  |  | CUSTOMER   |  |  |                                                                                       |  www.fciconnect.com |     |  |  |
| ltr        | ecr no. | dr | date | linear                                   | 0.X ±0.3               |  |  | COPY       |  |  |  | title                                                                                                    |     |  |  |
| AE         |         |    |      |                                          | 0.XX ±0.13             |  |  | projection |  |  |                                                                                       | METRAL SIGNAL HEADER                                                                                     |     |  |  |
|            |         |    |      |                                          | .XXX ±.051             |  |  |            |  |  |                                                                                       | 4 MOD. 4 ROW PRESS-FIT                                                                                   |     |  |  |
|            |         |    |      | angles                                   | 0° ±2°                 |  |  |            |  |  |  | product family                                                                                           |     |  |  |
|            |         |    |      |                                          | dr T.BRUNGARD 11/19/99 |  |  |            |  |  |                                                                                       | METRAL                                                                                                   |     |  |  |
|            |         |    |      |                                          | enr M.STRAWSE 11/19/99 |  |  |            |  |  |                                                                                       | code                                                                                                     |     |  |  |
|            |         |    |      |                                          | chr M.STRAWSE 11/19/99 |  |  |            |  |  | size                                                                                  | dwg no                                                                                                   | 213 |  |  |
|            | </      |    |      |                                          |                        |  |  |            |  |  |                                                                                       |                                                                                                          |     |  |  |

A

FCI

B

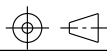
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X80<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 8                      | 8 | 8 | 8 | 8 | 8      | 8 | 8 | 8 | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | C   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X81<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | C   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | B   | 5                      | 5 | 5 | 5 | 5 | 5      | 5 | 5 | 5 | 5  | 5      | 5  | 5  | 5  | 5  | 5      | 5  | 5  | 5  | 5  | 5  | 5  | 5  | 5  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X82<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 6                      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | C   | 8                      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | B   | 8                      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8      | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
|                                                     | A   | 20                     | 20 | 20 | 20 | 20 | 20     | 20 | 20 | 20 | 20 | 20     | 20 | 20 | 20 | 20 | 20     | 20 | 20 | 20 | 20 | 20 | 20 | 20 | 20 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X83<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | C   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | B   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |   |   |   |   | MOD. 2 |   |   |   |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|---|---|---|---|--------|---|---|---|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2 | 3 | 4 | 5 | 6      | 7 | 8 | 9 | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X84<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 6                      | 6 | 6 | 6 | 6 | 6      | 6 | 6 | 6 | 6  | 6      | 6  | 6  | 6  | 6  | 6      | 6  | 6  | 6  | 6  | 6  | 6  | 6  | 6  |
|                                                     | C   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | B   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |
|                                                     | A   | 7                      | 7 | 7 | 7 | 7 | 7      | 7 | 7 | 7 | 7  | 7      | 7  | 7  | 7  | 7  | 7      | 7  | 7  | 7  | 7  | 7  | 7  | 7  | 7  |

|             |         |                |      |                                          |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |
|-------------|---------|----------------|------|------------------------------------------|---------------------|--|--|----------|---------------------------------------------------------------------------------------|--|--|----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|--|--|--|
| mat'l code  |         |                |      | tolerances unless<br>otherwise specified |                     |  |  | CUSTOMER |                                                                                       |  |  |  www.fciconnect.com |                                                                 |  |  |  |
| lfr         | ecr no. | dr             | date | linear                                   | 0.X ± 0.3           |  |  |          | COPY                                                                                  |  |  |                                                                                                          | title<br><b>METRAL SIGNAL HEADER<br/>4 MOD. 4 ROW PRESS-FIT</b> |  |  |  |
| AE          |         |                |      |                                          | 0.XX ± 0.13         |  |  |          | projection                                                                            |  |  |                                                                                                          |                                                                 |  |  |  |
|             |         |                |      |                                          | .XXX ± .051         |  |  |          | MM                                                                                    |  |  |                                                                                                          |                                                                 |  |  |  |
|             |         |                |      | angles                                   | 0° ± 2°             |  |  |          |  |  |  |                                                                                                          | product family<br>METRAL                                        |  |  |  |
|             |         |                |      | dr                                       | T.BRUNGARD 11/19/99 |  |  |          | size<br>A                                                                             |  |  |                                                                                                          |                                                                 |  |  |  |
|             |         |                |      | enrg                                     | M.STRAWSE 11/19/99  |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |
|             |         |                |      | chr                                      | M.STRAWSE 11/19/99  |  |  |          |                                                                                       |  |  |                                                                                                          | sheet<br>213                                                    |  |  |  |
|             |         |                |      | appd                                     | M.STRAWSE 02/29/00  |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |
| sheet index |         | revision sheet |      |                                          |                     |  |  |          |                                                                                       |  |  | cage code<br>22526                                                                                       |                                                                 |  |  |  |
|             |         |                |      |                                          |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |
|             |         |                |      |                                          |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |

A

B

1 2

1 2

3

3

4

4

Pro/E

PDM: Rev:AE

STATUS: Released

Printed: May 19, 2005

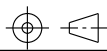
| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X90<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X91<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X92<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | B   | 12                     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12     | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
|                                                     | A   | 21                     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21 | 21 | 21 | 21 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    |    | MOD. 3 |    |    |    |    |    | MOD. 4 |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|--------|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11 | 12     | 13 | 14 | 15 | 16 | 17 | 18     | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X93<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X94<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

|             |                |    |      |                                       |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|-------------|----------------|----|------|---------------------------------------|---------------------|--|--|----------|---------------------------------------------------------------------------------------|--|--|----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|--|--|--|--|--|--|--|--|--|--|--|
| mat'l code  |                |    |      | tolerances unless otherwise specified |                     |  |  | CUSTOMER |                                                                                       |  |  |  www.fciconnect.com |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
| lfr         | ecr no.        | dr | date | linear                                | 0.X ±0.3            |  |  |          | COPY                                                                                  |  |  |                                                                                                          | title<br><b>METRAL SIGNAL HEADER<br/>4 MOD. 4 ROW PRESS-FIT</b> |  |  |  |  |  |  |  |  |  |  |  |
| AE          |                |    |      |                                       | 0.XX ±0.13          |  |  |          | projection                                                                            |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      |                                       | .XXX ±.051          |  |  |          | MM                                                                                    |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      | angles                                | 0° ±2°              |  |  |          |  |  |  |                                                                                                          | product family<br>METRAL                                        |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      | dr                                    | T.BRUNGARD 11/19/99 |  |  |          | size<br>A                                                                             |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      | enrg                                  | M.STRAWSE 11/19/99  |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      | chr                                   | M.STRAWSE 11/19/99  |  |  |          |                                                                                       |  |  |                                                                                                          | dwg no<br>70234                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      | appd                                  | M.STRAWSE 02/29/00  |  |  |          | sheet<br>11                                                                           |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
|             |                |    |      |                                       |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |
| sheet index | revision sheet |    |      |                                       |                     |  |  |          |                                                                                       |  |  |                                                                                                          |                                                                 |  |  |  |  |  |  |  |  |  |  |  |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X95<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | B   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X96<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 21                     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21 | 21 | 21 | 21 |
|                                                     | C   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | B   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                     | A   | 21                     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21 | 21 | 21 | 21 |

| METRAL<br>P/N                                       | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-----------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                     |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X97<br><br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 10                     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10     | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
|                                                     | C   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                     | B   | 21                     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21     | 21 | 21 | 21 | 21 | 21 | 21 | 21 | 21 |
|                                                     | A   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL<br>P/N                                   | ROW | CONTACT CODE<br>MOD. 1 |    |    |    |    | MOD. 2 |    |    |    |    | MOD. 3 |    |    |    |    | MOD. 4 |    |    |    |    |    |    |    |    |
|-------------------------------------------------|-----|------------------------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|----|----|----|
|                                                 |     | 1                      | 2  | 3  | 4  | 5  | 6      | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16     | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 70234-X98<br>SEE NOTE 11<br>LEAD FREE<br>OPTION | D   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                 | C   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |
|                                                 | B   | 11                     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11     | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |
|                                                 | A   | 9                      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9      | 9  | 9  | 9  | 9  | 9  | 9  | 9  | 9  |

| METRAL<br>P/N | ROW | CONTACT CODE<br>MOD. 1 |  |  |  |  | MOD. 2 |  |  |  |  | MOD. 3 |  |  |  |  |
|---------------|-----|------------------------|--|--|--|--|--------|--|--|--|--|--------|--|--|--|--|
|---------------|-----|------------------------|--|--|--|--|--------|--|--|--|--|--------|--|--|--|--|

**A**  
**FCI**

| PRODUCT NUMBER |
|----------------|
| 70234-XXX      |
| 70234-XXYLF    |

1 | 2

3 |

4

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:  
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:  
70234 -XXX IS SnPb  
70234-XXYLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 70234-X0ILF
- ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

|             |                |    |      |                                       |            |          |                |                                                                                                                                                                   |        |                                                |       |
|-------------|----------------|----|------|---------------------------------------|------------|----------|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|------------------------------------------------|-------|
| mat'l code  |                |    |      | tolerances unless otherwise specified |            | CUSTOMER |                | <div><div>A</div><div>FCI</div><div>www.fciconnect.com</div></div>                                                                                                |        |                                                |       |
| lfr         | ecr no.        | dr | date | linear                                | 0.X ±0.3   | COPY     |                | <div><div>projection</div><div></div><div>MM</div><div>scale 1:1</div></div> |        |                                                |       |
| AE          |                |    |      |                                       | 0.XX ±0.13 |          |                |                                                                                                                                                                   |        |                                                |       |
|             |                |    |      |                                       | .XXX ±.051 |          |                |                                                                                                                                                                   |        |                                                |       |
|             |                |    |      | angles                                | 0° ±2°     |          |                | title                                                                                                                                                             |        | METRAL SIGNAL HEADER<br>4 MOD, 4 ROW PRESS-FIT |       |
|             |                |    |      | dr                                    | T.BRUNGARD | 11/19/99 | product family |                                                                                                                                                                   | METRAL |                                                | code  |
|             |                |    |      | enrg                                  | M.STRAWSER | 11/19/99 | size           |                                                                                                                                                                   | dwg no |                                                | 213   |
|             |                |    |      | chr                                   | M.STRAWSER | 11/19/99 | A              |                                                                                                                                                                   | 70234  |                                                | sheet |
|             |                |    |      | appd                                  | M.STRAWSER | 02/29/00 |                |                                                                                                                                                                   |        |                                                | 12    |
| sheet index | revision sheet |    |      |                                       |            |          |                |                                                                                                                                                                   |        |                                                |       |

1 | 2

Pro/E

3 |

cage code 22526

4