

## **FEATURES**

- Available sharp click feel with a positive tactile feedback. Due to small movement distance (stroke), user experiences distinct sensation when the switch clicks into place.
- Ultraminiature and light weight structure suitable for high density mounting. Economic but high reliability.
- Insert molding in the contact with special treatment prevents flux build-up during soldering and permits auto-dipping.

# **SPECIFICATION**

**MECHANICAL** 

Operation Force:  $320\pm80$ gf Salmon (S)  $160\pm50$ gf Brown (N)

Stroke: 0.25 +0.2 mm

Operation Temperature Range: -25% to +70% Storage Temperature Range: -30% to +80% Vibration Test: MIL-STD-202F METHOD 201A.

Frequency: 10-55-10Hz/1 minute.

Directions: X,Y,Z, three mutually perpendicular directions.

Time: 2 hours each direction.

High reliability.

Shock Test: MIL-STD-202F METHOD 213B.

CONDITION A.

Gravity: 50G (peak value), 11 msec. Direction and times: 6 sides and 3 times in

each direction. High reliability.

ELECTRICAL

Electrical Life: 50,000 cycles for 160gf,320gf.

Rating: 50mA, 12VDC.

Contact Resistance:  $100m\Omega$  max.

Insulation Resistance:  $100M\Omega$  min. at 500VDC.

Dielectric Strength: 250VAC/1 minute. Contact Arrangement 1 pole 1 throw.

#### SOLDERING PROCESSES

△HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 608°F (320°C)

approximately 2 seconds while

applying solder.

△REFLOW SOLERING: When applying reflow soldering, the peak temperature or the reflow oven should be set to

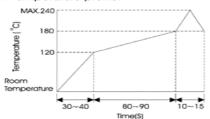
240°C max.

△Condition for soldering (Reflow & Non-washable type)

Temperature Profile:

△WAVE SOLDERING: Recommended solder temperature at 500°F (260°C) max. 5 seconds, For through hole type.

Subject to P.C.B. 1.6 mm thickness.  $\triangle$ Reflow temperature profile:



## MATERIALS

△COVER: Stainless Steel.

△BASE: UL94V-0 Nylon or PPA High-Temp.

Thermoplastic. Color: Black.

△STEM: UL94V-0 Nylon High-Temp.

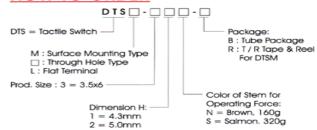
Thermoplastic.

Color: Brown(160gf), Salmon(320gf),

CONTACT DISC: Stainless with silver cladding.

△TERMINAL: Brass with silver cladding.

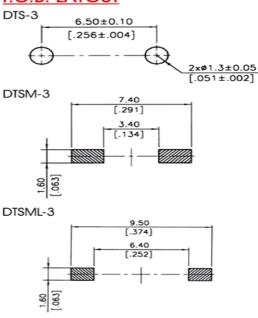
#### **HOW TO ORDER**



## **CIRCUIT**



#### P.C.B. LAYOUT



SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
\*MORE UPDATE INFORMATION, PLEASE CONSULT DIPTRONICS.